

## Proton-conducting Organic-inorganic Sulfo-containing Membranes for Fuel Cells

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Cross-linked organic-inorganic sulfo-containing membranes of various compositions based on acrylic monomers (acrylonitrile, acrylic acid, 3-sulfopropylacrylate potassium salt, ethylene glycol diacrylate) and sol-gel systems of tetraethoxysilane have been developed. Synthesis of the polymer matrix was carried out by UV-initiated polymerization of the monomer mixture and the inorganic component was formed in situ while conducting the sol-gel process of the precursor. FTIR, SEM, EDS, DMA, impedance spectroscopy were used to characterize the synthesized materials. The influence of inorganic component content on the properties of the membranes was investigated. DMA results show that an increase in silica content leads to a decrease in packing density and an increase in structural heterogeneity in sulfo-containing polyacrylate/silica membranes. The highest values of proton conductivity  $1.12 \cdot 10^{-2}$  Sm/cm at 60 °C were found in membranes containing 3 wt.% of the added sol-gel system. Further increase of silica content does not increase the proton conductivity of the membranes. The proton transfer activation energies in the membranes were calculated from the temperature dependence of proton conductivity. The obtained cross-linked sulfo-containing organic-inorganic materials can be used for the development of proton-conducting membranes for fuel cells.

**Keywords:** proton conductive membrane, organic-inorganic nanocomposite, sulfo-containing monomer, sol-gel method, impedance spectroscopy.

### 1. INTRODUCTION

Nowadays, one of the major problems is the search for new technologies with the goal to obtain cheap energy since scientists have estimated that fossil resources will be depleted in the coming decades. Several countries, including Japan, Norway, the Netherlands, France, the United Kingdom, Germany, South Korea, and others have adopted long-term programs for the development of hydrogen technologies. Hydrogen energy can be generated in fuel cells whose key element is the proton-conducting membrane (PEM). Investigations on the creation of efficient and inexpensive polyelectrolyte membranes for fuel cells are developed dynamically [1–4].

The most common PEM-material currently seems to be the sulfonated fluoropolymer Nafion (Du Pont). This type of membrane has many advantages compared to other PEMs: high mechanical strength, heat resistance, chemical inertness, and high proton conductivity. The disadvantages of these membranes include a limited range of operating temperatures (they lose efficiency at elevated temperatures), a significant methanol crossover, and high cost. Therefore,

the search for new effective proton-conducting membranes is ongoing.

PEMs can be made from organic-inorganic materials. Quite often, a sol-gel method is used for the synthesis of hybrid organic-inorganic membranes. As a result of the sol-gel conversion of alkoxy silane precursor, 3D a crosslinked silica gel matrix with Si–O bonds is formed. Crosslinking is a simple and effective way to control the stability of the dimensions, the swelling behaviour, and the prevention of fuel permeability. If the sol-gel process occurs simultaneously with the polymerization process of organic monomers, it is possible to obtain a polymer-inorganic hybrid, in which the organic polymer and the inorganic gel will be mutually dispersed at the nanoscale.

An interesting way to synthesize organic-inorganic membranes using the sol-gel method is described in [5]: simultaneously with polymerization of 3-glycidoxypropyl trimethoxysilane (GPTMS), a sol-gel process involving 3-glycidoxypropyl trimethoxysilane (GPTMS) and 3-mercaptopropyl trimethoxysilane (MPTMS) occurs. –SH groups of MPTMS are oxidized to sulfo groups, which provide the proton conductivity of the hybrid membranes. The authors [6] developed novel PEMs based on organic-

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inorganic copolymers synthesized from 3-glycidoxypropyl trimethoxysilane (GPTMS), sulfonated phenyltriethoxysilane (SPS), tetraethoxysilane (TEOS) and  $H_3PO_4$ . These membranes possess high proton conductivity ( $3.6 \cdot 10^{-2}$  Sm/cm at 120 °C), mechanical strength, dense structure, thermal stability and therefore have considerable potential for use in fuel cells. New proton-conducting membranes based on sulfo-containing copolymers styrenallyglycidylether and tetraethoxysilane were obtained by the sol-gel method [7]. Hybrid composites have good elasticity, thermal and chemical stability, their proton conductivity is  $1.46 \cdot 10^{-3}$  S/cm.

In the present work, acrylic monomers and a sol-gel system based on tetraethoxysilane (TEOS) were used to synthesize proton-conducting membranes by photoinitiated polymerization. The possibility of tuning the properties of polyacrylate/silica membranes by changing the ratio of organic matrix – sol-gel precursor was shown.

## 2. EXPERIMENTAL

Reagents acrylonitrile (AN), acrylic acid (AA), potassium salt of 3-sulfopropylacrylate (SPAK), tetraethoxysilane (TEOS), ethylene glycol diacrylate (EGDA), and photoinitiator 2,2-dimethoxy-2-phenylacetophenone (DMPA) were purchased from Aldrich and used without further purification. The objects of the study were polyacrylate and polyacrylate/silica membranes obtained by the method of photoinitiated polymerization of monomer mixture with the simultaneous sol-gel reaction in the sol-gel system based on TEOS. The scheme of the synthesis of polymer membrane is shown in Fig. 1.

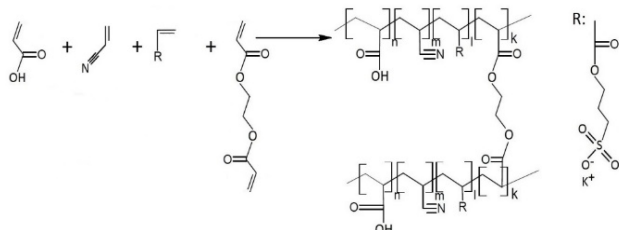


Fig. 1. Scheme of polymer matrix synthesis

The synthesis of membranes was carried out according to the following procedure, similar to that in [8, 9]: an aqueous solution containing water-soluble reagents (AA, SPAK and EGDA) was mixed with the corresponding amount of AN in which the photoinitiator was dissolved. The whole mixture was stirred on a magnetic stirrer for 35 min (500 rpm). The ratio of reagents in feed compositions for polymerization is given in Table 1. In addition, the polymerization mixture included a photoinitiator DMPA (2.0 wt. %).

The sol-gel solution of the precursor was prepared separately, mixing TEOS, ethanol, water and phosphoric acid (sol-gel process catalyst) in the following ratios 1:4:2:1.8 (mol). The sol-gel system was stirred continuously (500 rpm) in a water bath at 50 °C for 35 min. Then, the appropriate volume of sol-gel precursor solution was added to the mixture of monomers. Next, the entire mixture was placed in a glass form (50 mm × 20 mm × 0.15 mm) and covered with glass plates to prevent the inhibition of polymerization with oxygen. The prepared compositions

were subjected to UV irradiation with a mercury-quartz lamp DRT-400 with a power of 14 W/m<sup>2</sup>. The wavelength of irradiation was 365 nm, the irradiation time was 20 min, and the distance between the sample and the light source was 5 cm. The obtained samples were washed in distilled water and dried at 40 °C until constant weight.

Table 1. Feed composition for proton-conducting membrane synthesis

| Sample, wt.% | S1   | S2   | S3   | S4   | S5   |
|--------------|------|------|------|------|------|
| SPAK         | 25.0 | 24.8 | 24.3 | 23.8 | 23.2 |
| AA           | 15.0 | 14.9 | 14.5 | 14.2 | 14.0 |
| AN           | 33.0 | 32.6 | 32.0 | 31.4 | 30.7 |
| EGDA         | 27.0 | 26.7 | 26.2 | 25.6 | 25.1 |
| SGS          | –    | 1.0  | 3.0  | 5.0  | 7.0  |

The morphology of the membranes was examined by EVO 40XVP scanning electron microscope. Quantitative elemental microanalysis was performed using INCA Energy 350 energy dispersive X-ray spectrometer. IR spectra of the membranes were recorded using a spectrometer Nicolet IS 10 ATR with a resolution of 10 cm<sup>-1</sup> in the spectral range of 4400 – 400 cm<sup>-1</sup>.

Dynamic mechanical analysis (DMA) of the synthesized membrane samples was performed on DMA Q800 (TA Instruments, USA) in the tensile mode at a forced sinusoidal oscillation frequency of 10 Hz in the temperature range 20 – 200°C. The heating rate was 3°C/min.

Impedance hodographs  $Z' = f(Z'')$ , where  $Z'$  and  $Z''$  are respectively the real and imaginary part of the complex resistance of the system ( $Z = Z' - j Z''$ ,  $j$  is the imaginary unit), were obtained using the Autolab/FRA-2 (the Netherlands) in the frequency range of 10 – 10<sup>5</sup> Hz. The amplitude of the sinusoidal voltage was equal to 10 mV, the temperature measurement interval was 20 – 60 °C. The tested sample was placed between two platinum electrodes. Prior to the measurements, the membranes were soaked in 0.1 M HCl to replace K<sup>+</sup> ions with protons and then sandwiched between two Pt electrodes. Taking into account the geometrical parameters of the samples, the values of the specific proton conductance were calculated using equation:

$$\sigma = l/RS, \text{ Sm/cm}, \quad (1)$$

where  $R$  is the sample resistance, Ohm;  $l$  is the thickness of the specimen, cm;  $S$  is the electrode – sample contact area, cm<sup>2</sup>. Prior to the measurements, the membranes were soaked in 0.1 M HCl to replace K<sup>+</sup> ions with protons and then sandwiched between two Pt electrodes.

The activation energy of proton transfer was calculated from the temperature dependence of proton conductivity using the Arrhenius equation:

$$\sigma = A \exp\left(-\frac{E}{kT}\right), \quad (2)$$

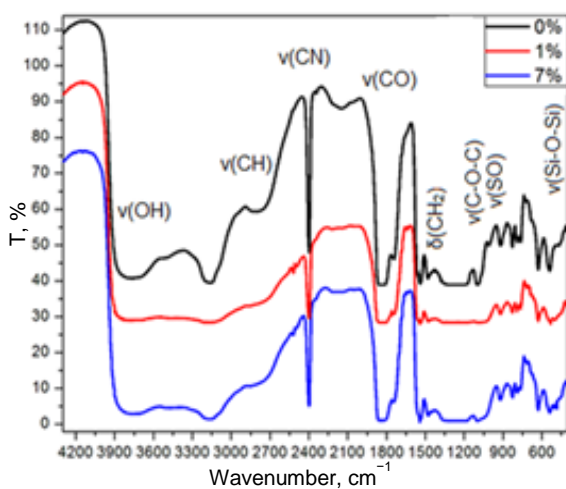
where  $\sigma$  is the proton conductivity;  $T$  is the absolute temperature;  $k$  is the Boltzmann constant;  $A$  is the preexponential factor;  $E$  is the activation energy [10].

## 3. RESULTS AND DISCUSSION

UV-cured membranes with a thickness of 100 – 150 μm

were transparent and elastic. When UV irradiation of the feed compositions was carried out hydrolysis of tetraethoxysilane with subsequent condensation of silanol groups occurred in situ simultaneously with the polymerization process of monomers resulting in the formation of a joint organic-inorganic structure of the nanocomposite due to hydrogen bonds.

IR spectra, given in Fig. 2, allowed us to confirm the chemical composition of the polymer matrix and introduction of the inorganic counterpart. As expected, the representative spectra of the membranes show the analogous assignment: the main bands can be attributed to the functional groups of the polymeric matrix, which forms the major part of all samples. The fact that the measured IR spectra of all samples exhibit similar peaks at the same wavenumbers indicates a uniform distribution of component domains within the membranes and the absence of significant phase segregation.



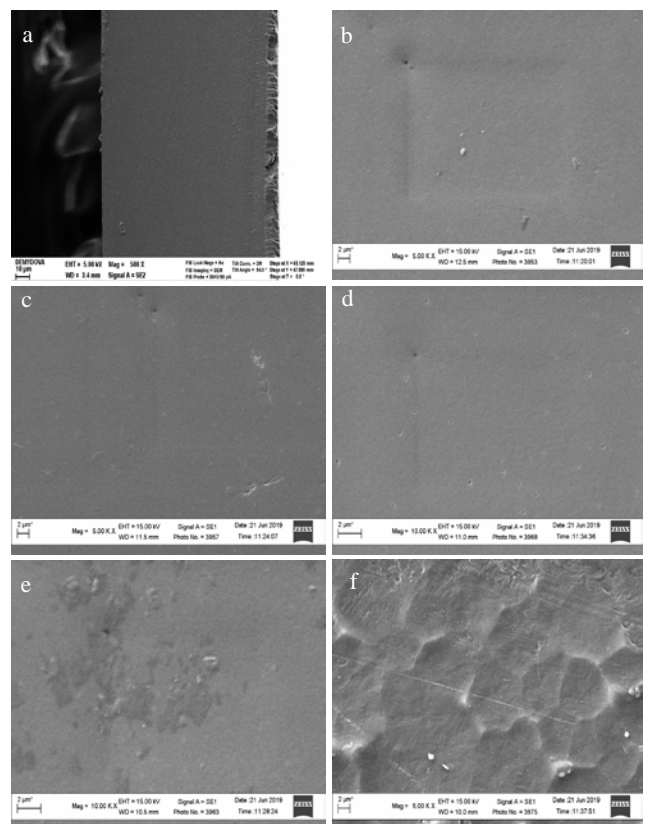
**Fig. 2.** IR spectra of membranes

The broad peak is observed in the region of  $3900\text{--}3400\text{ cm}^{-1}$  and it may be assigned to  $\text{--OH}$  groups stretching vibrations of the acrylic acid carbonyl group and the chemically bounded water [11, 12]. It should be noted that the band was intensified due to the incorporation of the inorganic component in the polymer matrix. The absorption band in the range  $2700\text{--}2500\text{ cm}^{-1}$  is associated with  $\text{C--H}$  vibrations of  $\text{CH}_n$  groups. The absorption peak at  $2243\text{ cm}^{-1}$  corresponds to the stretching vibrations of the nitrile group present in acrylonitrile. The broad absorption band with peaks at  $1634$  and  $1731\text{ cm}^{-1}$  is attributed to the vibrational stretching of intermolecular hydrogen bonds between carbonyl groups and free stretching vibrations of the carbonyl group, respectively [13]. In all spectra there is a peak at  $1124\text{ cm}^{-1}$ , which is attributed to  $\text{C--O--C}$  stretching and inherent in the spectrum poly(EGDA). The asymmetric vibrations  $\nu(\text{SO})$  of the sulfonic acid group contained in SPAK are observed as the bands at  $1040$  and  $1168\text{ cm}^{-1}$  [14].

Spectra demonstrate the presence of silica. At  $1020\text{ cm}^{-1}$ , a gentle absorption peak is observed due to asymmetric vibrations of the  $\text{Si--O--Si}$  groups, which is well noticeable in the membrane containing 7 wt.% of the SGS and are partially overlapped by the vibration absorption band  $\nu(\text{SO})$  in the membrane with 1 wt.% SGS. The spectra also show an increase in the peak intensity at  $460\text{ cm}^{-1}$  with the addition of an inorganic component, which is also

attributed to the asymmetric vibrations of the  $\text{Si--O--Si}$  groups [15, 16]. The presence of the peak due to  $\text{Si--O--Si}$  group vibrations confirms the passing of precursor hydrolysis and condensation of  $\text{Si}(\text{OR})_x(\text{OH})_y$  species, which provides the formation of a cross-linked silica network in membranes.

The morphology of the membrane samples was determined by means of electron scanning spectroscopy. SEM images of the cross-section of polyacrylate and polyacrylate/silica membranes with different silica content (Fig. 3) confirm that the structure of the materials is homogeneous without visible phase separation. Individual pores of no more than  $2\text{ }\mu\text{m}$  in size can be visualized. Membrane S5, judging from the image, has a somewhat uneven structure, which may be due to the formation of large silica domains. Therefore, we conclude that the optimum content of added SGS is 5 wt.%.

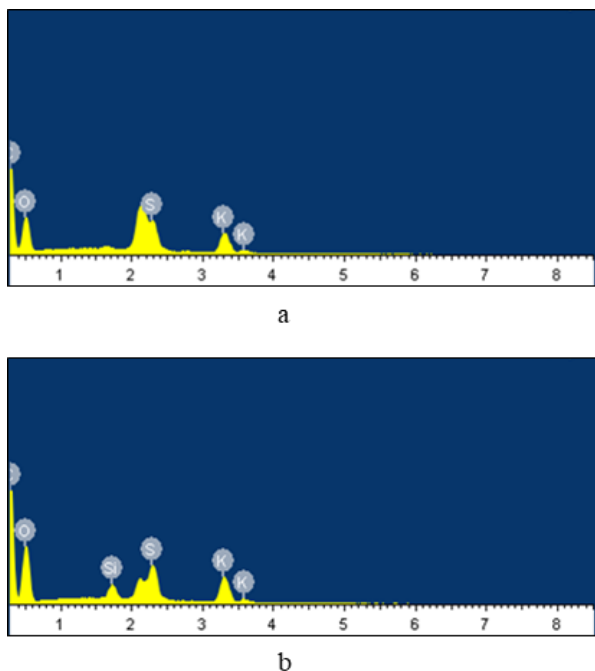


**Fig. 3.** SEM images of membranes: a – cross-sectional overview; close-view b – S1; c – S2; d – S3; e – S4; f – S5

In energy dispersive spectrometry (EDS) spectra of polymeric S1 and hybrid S2 membranes observed: an intense peak at  $0.3\text{ keV}$  corresponding to Carbon atoms, peaks of average intensity at  $0.55$ ,  $3.3$  and  $2.3\text{ keV}$  correspond to Oxygen (O), Potassium (K) and Sulfur (S). An EDS confirmed the existence of silica in the hybrid membrane. A clear signal corresponding to silicon (Si) atom was present at  $1.75\text{ keV}$  [9] in the EDS spectrum of hybrid membranes, whereas there was no signal in the pristine membrane (Fig. 4).

It is known that DMA is one of the most common methods of obtaining the correlation between the structure and properties of polymeric materials [17], including proton conducting membranes [18]. The results of DMA analysis show the dependence of the viscoelastic properties of the

investigated membranes – modulus of elasticity ( $E'$ ), loss modulus ( $E''$ ), and coefficient of mechanical loss ( $\tan \delta$ ) with temperature change.

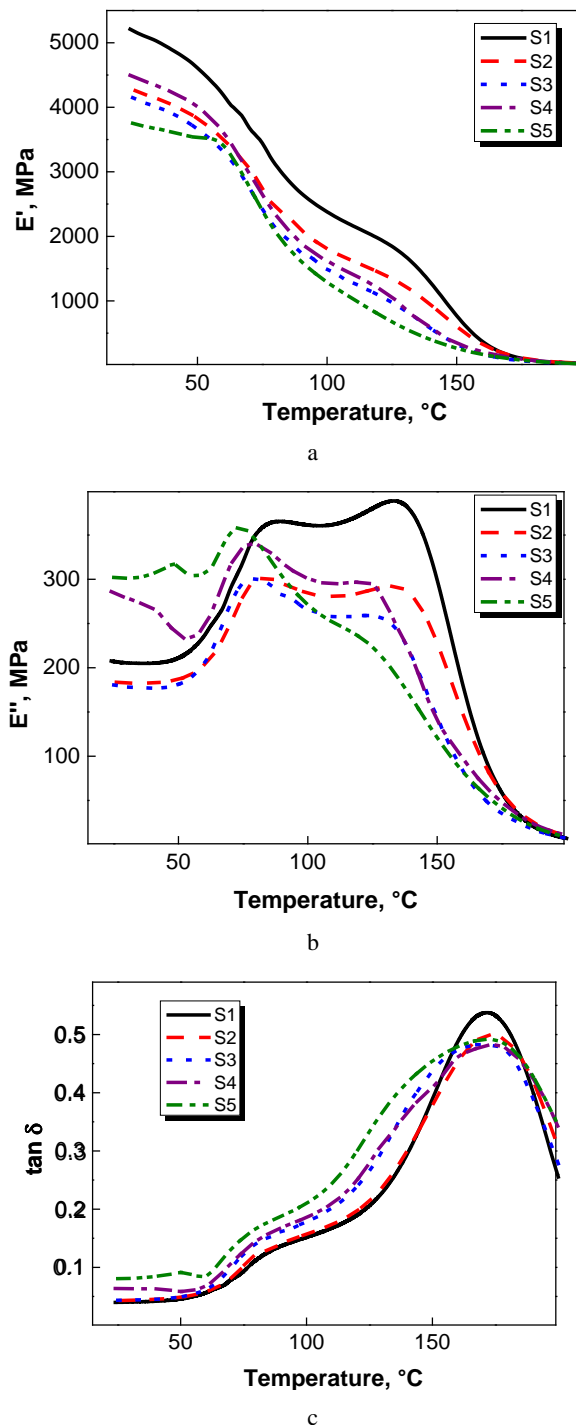


**Fig. 4.** EDS-spectra: a – S1; b – S2 membranes

Fig. 5 shows that the initial matrix (sample S1) has two relaxation transitions: two regions of  $E'$  falling in the temperature range of 50–90 °C and 30–170 °C (Fig. 5 a), two relaxation maxima on the temperature dependence of  $E''$  (Fig. 5 b), and the dependence of  $\tan \delta (T)$  has a clear maximum at  $T = 170$  °C and a pronounced shoulder in the temperature range of 65–105 °C (Fig. 5 c). Therefore, the original polyacrylate sulfo-containing matrix is a statistical copolymer whose structure consists of both rigid fragments and more flexible sections. The high-temperature relaxation maximum in the region near 170 °C is the main relaxation glass transition and corresponds to the rigid regions in which mobility is significantly restricted due to cross-linking of EGDA chains (see Fig. 1). The low-temperature relaxation transition can be related to the mobility of both SPAK side chains and the long linear sections consisting of AA, AN, and SPAK monomers, forming terminal or individual chains.

Fig. 5 shows that the viscoelastic dependences of the polyacrylate matrix S1 and the hybrid membranes S2–S5 are similar in shape of the curves, indicating the similarity of their phase morphology. At the same time, for the membranes S2–S5, the value of the modulus of elasticity (Fig. 5 a) is significantly reduced, which may indicate a weakening of the intermolecular bonds and a decrease in the packing density in the polymer matrix, and this tendency is observed as the content of the inorganic component increases. For the polyacrylate/silica membranes, there is also a decrease in the intensity of the high-temperature relaxation maximum of  $\tan \delta$  (Fig. 5 c), which can be explained by the blockage of the mobility of several segments in rigid fragments with the simultaneous formation of crosslinks between the copolymer chains. Thus, the results of DMA studies have shown that the

introduction and increase of silica content lead to a decrease in packing density and an increase in structural heterogeneity in sulfo-containing polyacrylate/silica membranes.

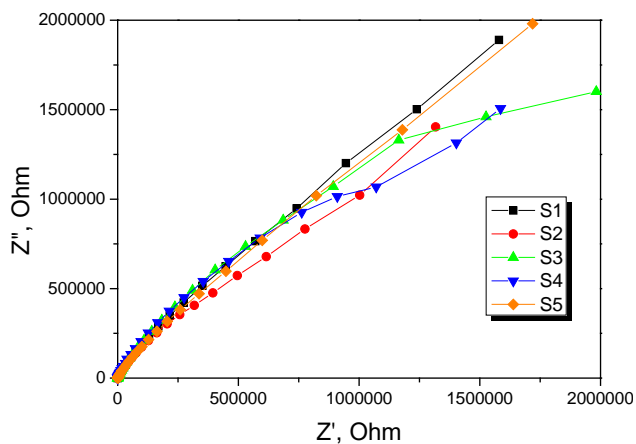


**Fig. 5.** Temperature dependences of: a –  $E'$ ; b –  $E''$ ; c –  $\tan \delta$  for the membranes S1 – S5

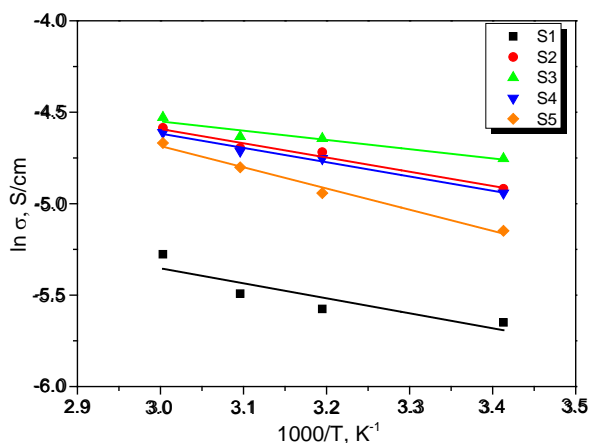
The most characteristic feature of the membranes used in fuel cells is their proton conductivity. The values of proton conductivity of membrane samples in the temperature range of 20–60 °C, calculated from impedance measurements (Fig. 6), are given in Table 2.

The experimentally obtained results show that the proton conductivity of the membranes depends on their composition and temperature. Indeed, increasing the

temperature increases the free volume of the system, structural disorientation, intensifies the segmental movement of polymer molecules, increases the water uptake and mobility of water and protons, which promotes proton transport and thus increases proton conductivity.



a



b

**Fig. 6.** a – Nyquist curves for the samples S1 – S5; b – temperature dependence of proton conductivity in Arrhenius coordinates

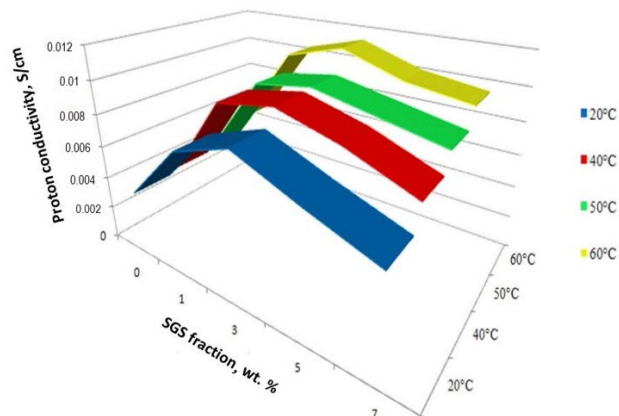
**Table 2.** Proton conductivity of the membranes (mS/cm) at different temperatures

| Sample | 20°C | 40°C | 50°C | 60°C | $E_a$ , eV |
|--------|------|------|------|------|------------|
| S1     | 3.52 | 3.79 | 4.12 | 5.11 | 0.149      |
| S2     | 7.31 | 8.93 | 9.14 | 10.2 | 0.128      |
| S3     | 8.62 | 9.62 | 9.73 | 11.2 | 0.126      |
| S4     | 7.14 | 8.62 | 8.98 | 9.94 | 0.129      |
| S5     | 5.81 | 7.14 | 8.22 | 9.39 | 0.132      |

In Fig. 6 b the temperature dependence of proton conductivity of the samples in the coordinate's  $\ln \sigma - 1/T$  is presented. The linear form of these dependencies with a regression coefficient close to 1 confirms that the change in proton conductivity with increasing temperature is of the Arrhenian character. The calculated activation energy values are comparable to the activation energies of similar systems reported in the literature. The activation energy of Nafion 117 equilibrated with liquid water was reported to vary from 9 to 14 kJ/mol (0.090–0.145 eV) [19, 20] while those for Nafion 120 [21] and Nafion 112 [22] are close to

15 kJ/mol (0.155 eV). In [23], the activation energy of proton conductivity of the hybrid organic-inorganic composites based on sulfur-containing styrene copolymers and allyl glycidyl ether and tetraethoxysilane was found to be 24.5 kJ/mol (0.254 eV).

The proton conductivity of hybrid organic-inorganic membranes increases compared to the proton conductivity of the polymer membrane without the addition of SGS (Fig. 7). This can be explained by the formation of a hybrid structure that promotes proton mobility through proton channels saturated with unbound water capable to hydrate sulfo and Si-OH groups. However, with the continued growth of the added sol-gel system, a decrease in proton conductivity is observed. This coincides with the greater hydrophobicity of the S5 sample. Yaroslavtsev A. and co-authors obtained similar results [24, 25]. Researchers have suggested that the introduction of a small amount of inorganic nanoparticles into the polymer matrix leads to the expansion of pores and, consequently, the expansion of the connecting channels. Since the channels determine proton conductivity, in this case it increases. The decrease in proton conductivity with the increase in the content of the inorganic component was explained by the higher filling, “clogging” of the proton-conducting channels, and the decrease in pore volume when filling the channels with nanoparticles.



**Fig. 7.** Proton conductivity of the samples S1 – S5 as a function of temperature and added SGS amount

The results of impedance measurements showed that the polymeric and organic-inorganic membranes have a sufficiently high proton conductivity caused by a high concentration of mobile protons in the bulk of the material. It is ensured by the presence of functional groups  $-\text{SO}_3\text{H}$  and noncondensed silanol groups in the material. The change in proton conductivity as a function of temperature is caused by the change in the concentration of charge carriers, an increase in their mobility, and a diffusion coefficient. The activation energy of ionic displacement was found to be 0.126–0.149 eV.

#### 4. CONCLUSIONS

Polyacrylate and polyacrylate/silica membranes were synthesized using UV-initiated polymerization and sol-gel process in situ based on relatively inexpensive starting materials. An increase in silica content causes a decrease in the packing density and an increase in the structural heterogeneity of the membranes, which in turn leads to an

increase in proton conductivity, which reaches the value of  $1.12 \cdot 10^{-2}$  Sm/cm at 60 °C. Such values of the proton conductivity of the developed membranes are comparable to those for Nafion membranes, which are considered as the *state-of-the-art* ones. At the same time the proposed way of synthesis of organic-inorganic membranes using sol-gel method is easier, less costly, and more environmentally friendly as compared with the method of fabrication of fluorinated membranes. In addition, the membranes are based on relatively inexpensive starting materials. Thus, the obtained materials can be recommended for further research in order to develop high-efficiency ion-exchange and proton-conducting membranes.

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